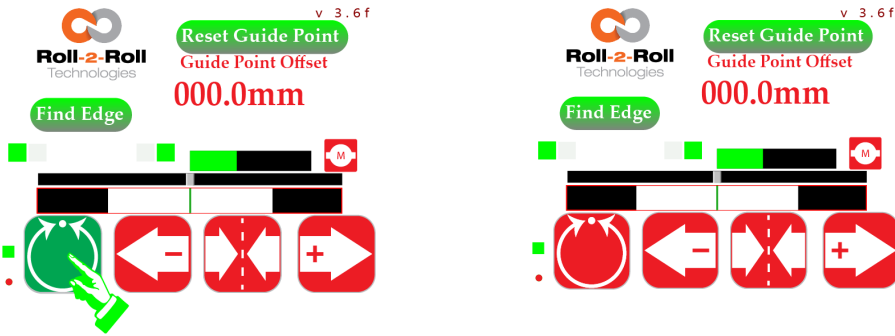
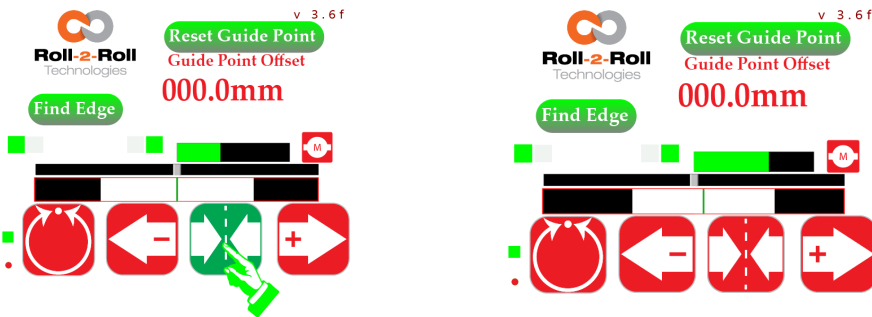


During a product changeover or after a width change the following settings can be followed to startup the web guide.  
**Step 1:** If the web guide is in Automatic mode switch it to manual mode as shown below.



**Step 2:** Servo center the web guide.

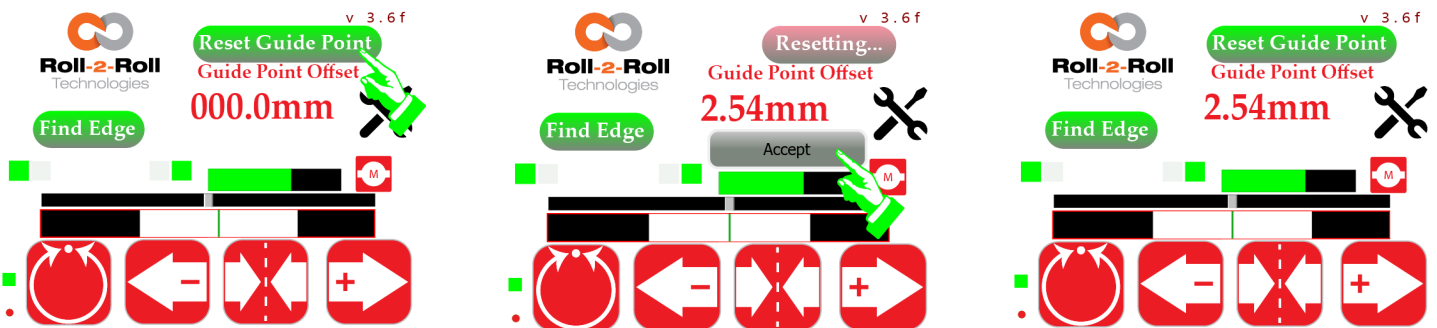


**Step 3:** If needed position/thread the web at the desired location on the rollers.

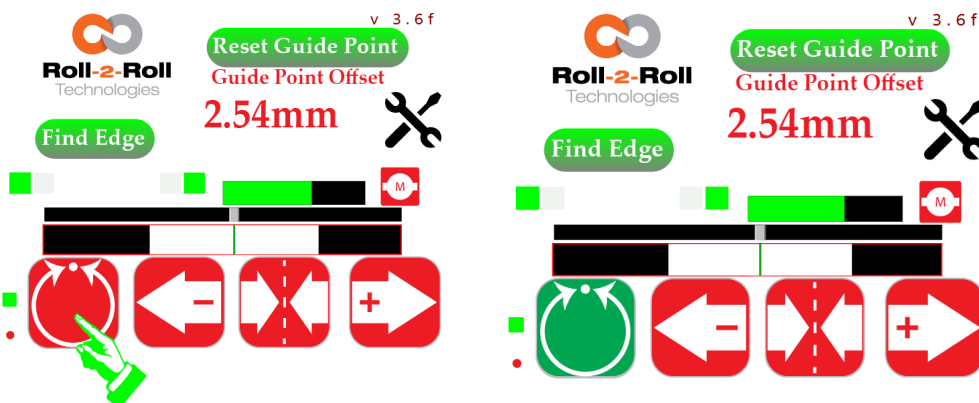
**Step 4:** Position the two sensors so that web is approximately in the middle of the sensing window of each sensor.



**Step 5:** On the SCU5 operator interface ensure that the two edges are seen by the controller and reset the guide point.



**Step 6:** Press the Automatic/manual button to put the web guide in Automatic Mode.



**Step 7:** If needed use the fine guide point adjustment to fine tune the desired web location.